

429A CNC Programmer - Night Shift

Job ID: MFS297 (AD)

Job Posted: September 17, 2021

Job Closes: October 25, 2021

Full Time Permanent

Wages: Competitive w/Excellent Benefits

Hours of work 9:00 pm to 7:00 am

Requirements

Efficiently and accurately create quality machined parts for custom fixtures and machine tooling according to drawings provided by engineering and customer specifications within the timeline required. Night Shift consists of working four ten-hour shifts, Monday to Thursday with opportunity for overtime.

Tool & Die Maker/Machinist

Analyze drawings and coordinate with engineering to make changes where improvements can be made to reduce rework and enable an efficient build, increase accuracy, enhance functionality and make post-installation maintenance easier

Obtain and organize materials required to produce part

Machine parts operating various toolroom equipment including CNC mills, track lathe, track mill, surface grinders, buffing wheels, etc.

Conduct tests of machined parts to identify defects and ensure parts meet required specifications

Generate solutions to tooling problems and implement

Assemble Machines and tooling using approved design packages, build kits, and tooling kits.

Generate solutions to machine build problems and implement

Maintain compliance with health and safety procedures; inform management on unsafe practices or hazards identified; maintain clean and orderly work areas

Attend area whiteboard meetings for planning area activities.

In place of or with project lead, attend white board meetings for projects to present progress and plan, understand status of other disciplines, understand upcoming key milestones and project risk

In place of or with the project lead, as directed, attend and participate in design reviews to analyze mechanical designs and identify areas of improvement to increase accuracy and efficiency

Implement BOS Standards, identify potential areas of improvement and present them to the Manufacturing Manager

Design program with Mastercam software to produce quality parts within the timeline provided

Identify appropriate cutters and most efficient method of tooling to ensure part is completed quickly and according to mechanical drawings and customer specifications

Operate CNC mill, identify when maintenance is required, complete maintenance or advise manager to arrange completion

CNC Operator

Design program with Mastercam software to produce quality parts within the timeline provided

Identify appropriate cutters and most efficient method of tooling to ensure part is completed quickly and according to mechanical drawings and customer specifications

Operate CNC mill, identify when maintenance is required, complete maintenance or advise manager to arrange completion

Requirements

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